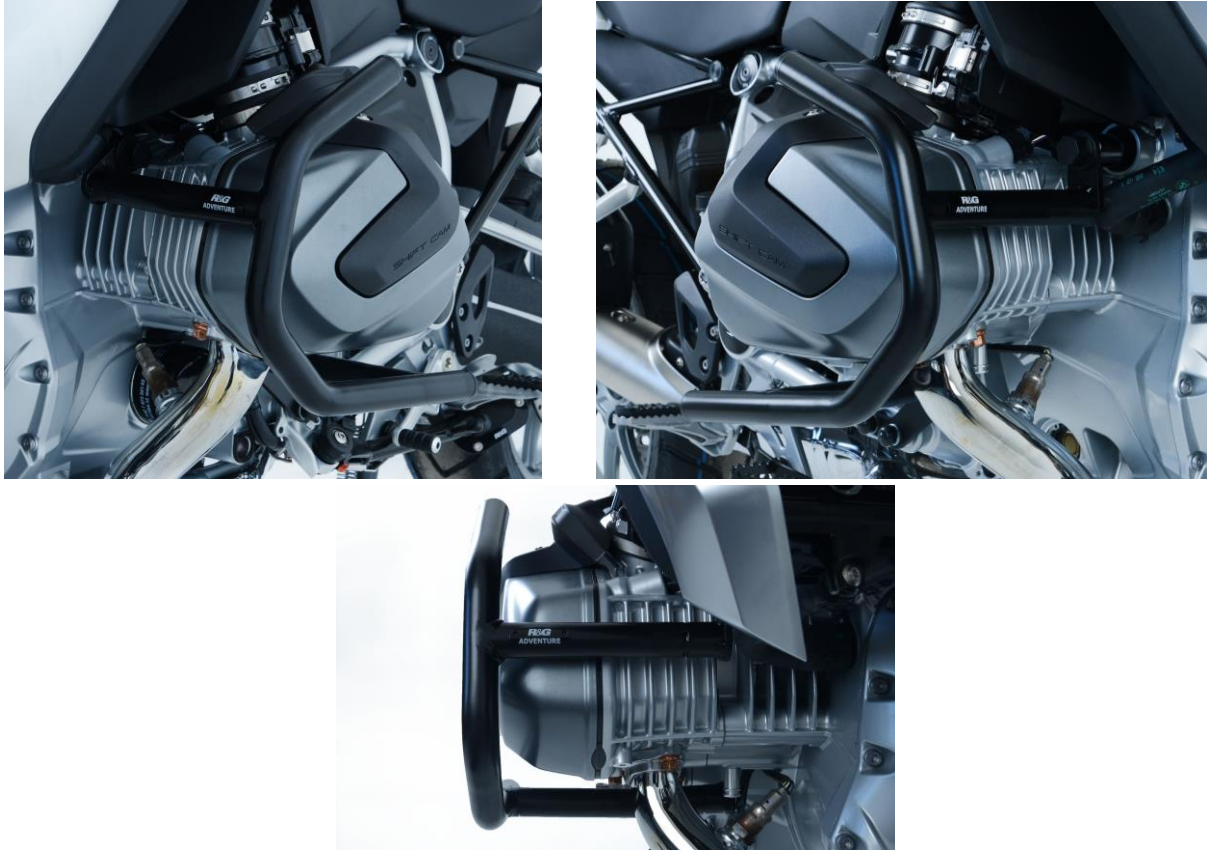




FITTING INSTRUCTIONS FOR AB0044BK ADVENTURE BARS
BMW R1250GS 2018-



THIS KIT CONTAINS THE ITEMS PICTURED AND LABELLED BELOW.
DO NOT PROCEED UNTIL YOU ARE SURE ALL PARTS ARE PRESENT.

Please note that the way the kit is packed does not necessarily represent the way of mounting to the bike
Please note that in cases where kits are packed with rubber washers holding the components onto the bolt – *the rubber washers should be thrown away!*

THE PARTS SHOWN MAY BE REPRESENTATIVE ONLY (FOR CLARITY OF INSTRUCTIONS ONLY)

Digital copies of these instructions are available to download from www.rg-racing.com

GENERAL TORQUE SETTINGS

- M4 BOLT = 8Nm
- M5 BOLT = 12Nm
- M6 BOLT = 15Nm
- M8 BOLT = 20Nm
- M10 BOLT = 40Nm

TOOLS REQUIRED

- Socket set to include 18 and 19mm sockets and wrench.
- Socket set to include T30, T50 and T55 bits and wrench.
- Set of Allen keys to include 8mm A/F or socket bits.
 - Torque wrench (up to 40Nm).
 - Jack.
 - Block of wood.

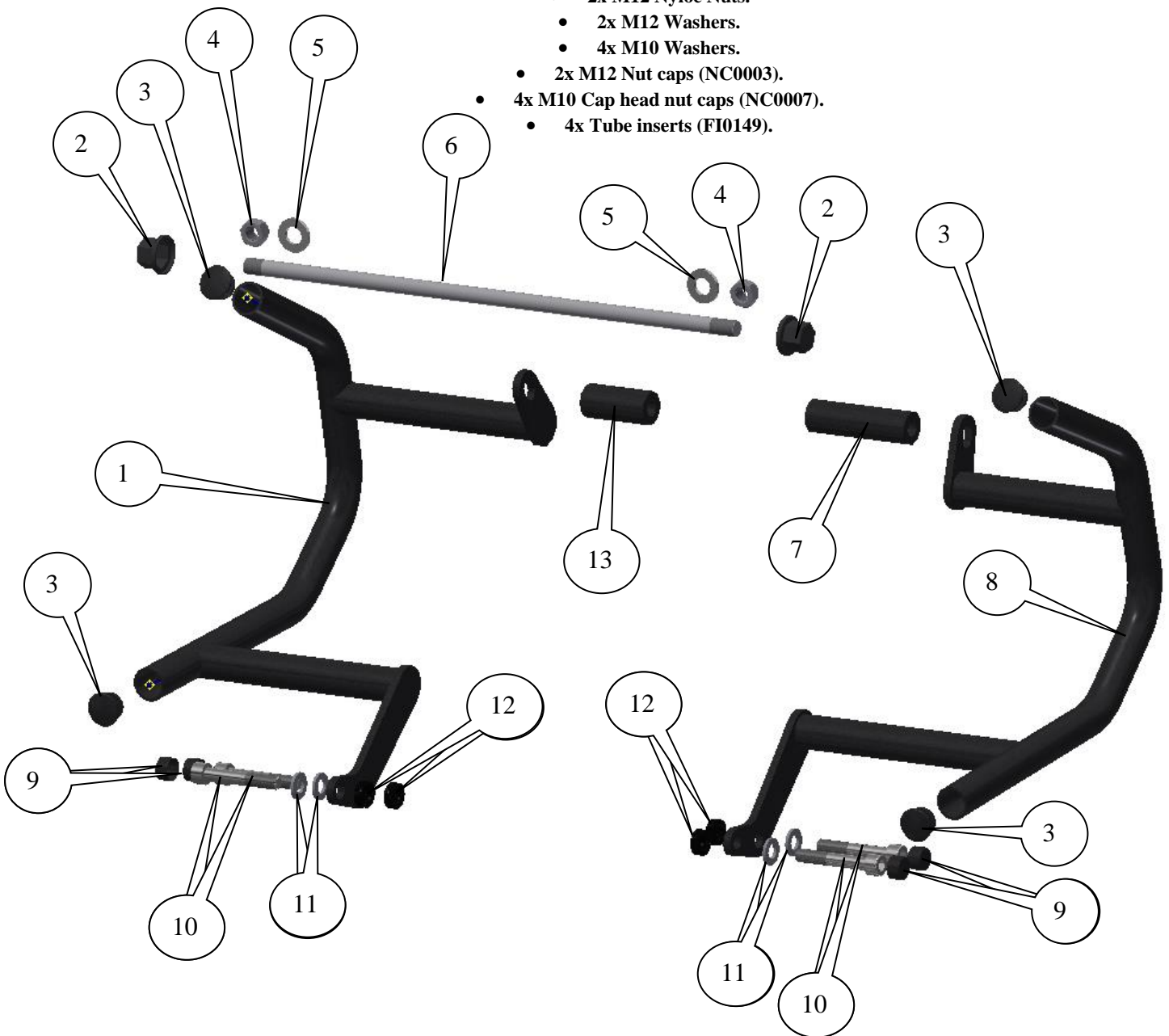
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In This Kit, There Should Be

- 1x Left Hand Side Adventure Bar (AB0044 LHS ASSY).
- 1x Right Hand Side Adventure Bar (AB0044 RHS ASSY).
- 1x Replacement engine bar (EB086=M12x410mm long).
 - 1x Upper left-hand side spacer (S0279=53mm long).
 - 1x Upper right-hand side spacer (S0997=83mm long).
- 4x Lower left- and right-hand side spacers (S0050=7mm long).
- 4x M10x1.5x60mm long cap head bolts (lower mounts both sides).
 - 2x M12 Nyloc Nuts.
 - 2x M12 Washers.
 - 4x M10 Washers.
- 2x M12 Nut caps (NC0003).
- 4x M10 Cap head nut caps (NC0007).
- 4x Tube inserts (FI0149).





LEGEND

ITEM 1 = ADVENTURE BAR LEFT-HAND SIDE (AB0044 LHS ASSY=WELDED ASSEMBLY) (x1).

ITEM 2 = M12 NUT CAPS (NC0003) (x2).

ITEM 3 = TUBE INSERTS (FI0149) (x4).

ITEM 4 = M12 NYLOC NUTS (x2).

ITEM 5 = M12 WASHERS (x2).

ITEM 6 = M12 ENGINE BAR (EB086=410mm LONG) (x1).

ITEM 7 = RIGHT HAND SIDE UPPER SPACER (S0997=83mm LONG) (x1).

ITEM 8 = ADVENTURE BAR RIGHT-HAND SIDE (AB0044 RHS ASSY =WELDED ASSEMBLY) (x1).

ITEM 9 = M10 CAP HEAD BOLT RUBBER CAPS (NC0007) (x4).

ITEM 10 = M10x1.5x60mm LONG CAP HEAD BOLTS (x4).

ITEM 11 = M10 WASHERS (x2).

ITEM 12 = LOWER SPACERS BOTH SIDES (S0050=7mm LONG) (x4).

ITEM 13 = LEFT HAND SIDE UPPER SPACER (S0279=53mm LONG) (x1).



PICTURE 1



PICTURE 2



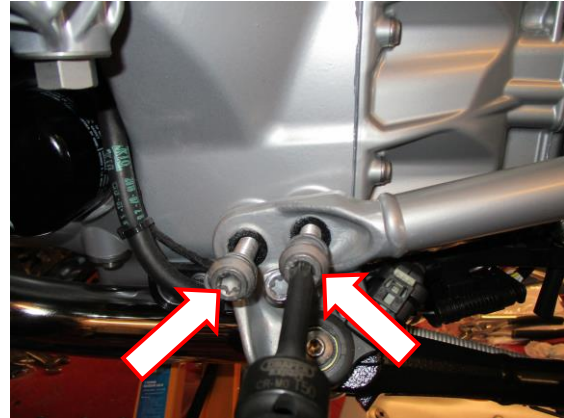
PICTURE 3



PICTURE 4



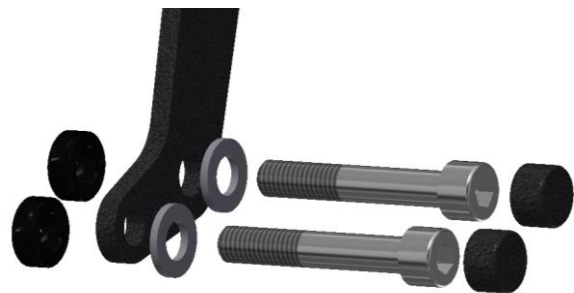
PICTURE 5



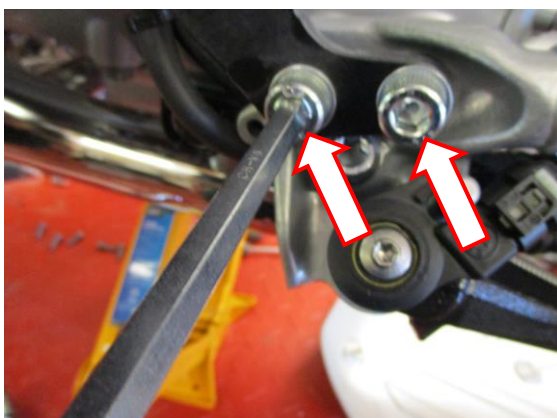
PICTURE 6



PICTURE 7



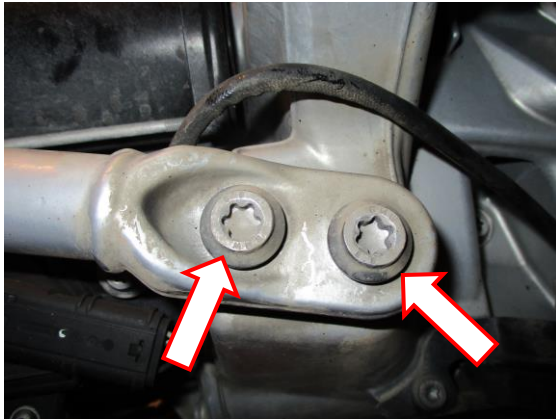
PICTURE 8



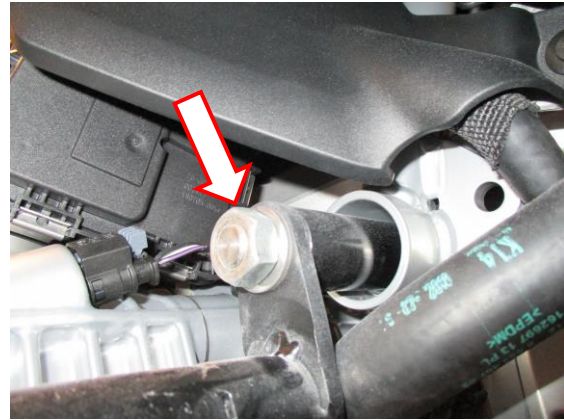
PICTURE 9



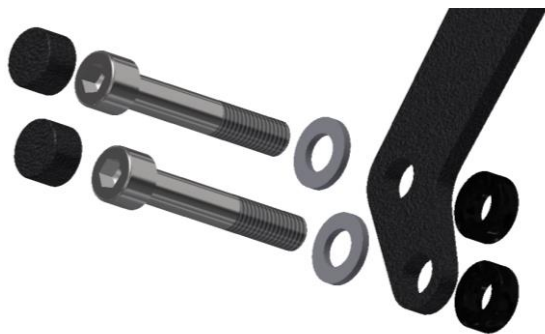
PICTURE 10



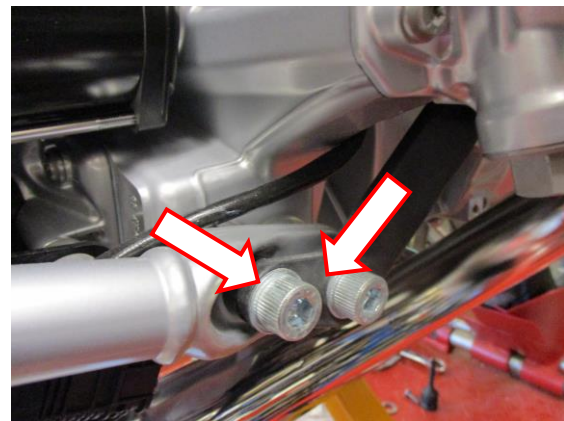
PICTURE 11



PICTURE 12



PICTURE 13



PICTURE 14

FITTING INSTRUCTIONS

- Remove the original belly pan to allow the engine can be supported with a jack and block of wood as shown in picture 1.

Off side (right side as you sit on bike)

- Remove the original engine bar nut arrowed in picture 2.

Near side (left side as you sit on bike)

- Withdraw the original engine bar as shown in picture 3 and replace with the new engine bar (item 6), please leave equal amounts protruding from either side.
- Place the shorter larger spacer (item 13=53mm long) onto the exposed end of the engine bar just installed as shown in picture 5.
- Remove the two bolts arrowed in picture 6.
- Place two of the M10 washers (item 11) onto two of the M10 cap head bolts (item 10) as shown in picture 8, then place these bolts through the lower mounting bracket of the left hand side adventure bar (item 1) as shown in picture 8.
- Place two of the smallest spacers (item 12) onto the exposed end of the bolts as shown in picture 8.
- Carefully offer this assembly into position so the upper mounting bracket locates onto the engine bar as shown in picture 7.

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- Locate the two lower mounting bolts through the frame member and into the threaded holes as original (do not fully tighten at this stage).
- Place one of the M12 washers (item 5) and one of the M12 nyloc nuts (item 4) onto the engine bar and fully engage the nut but do not tighten at this stage.
- Locate the two lower mounting bolts through the frame member and into the threaded holes as original (do not fully tighten at this stage) as shown in picture 9.

Off side (right side as you sit on bike)

- Place the longer larger spacer (item 7=83mm long) onto the exposed end of the engine bar on the right-hand side as shown in picture 10.
- Remove the two bolts arrowed in picture 11.
- Place two of the M10 washers (item 11) onto two of the M10 cap head bolts (item 10) as shown in picture 13, then place these bolts through the lower mounting bracket of the right-hand side adventure bar (item 8) as shown in picture 13.
- Place two of the smallest spacers (item 12) onto the exposed end of the bolts as shown in picture 13.
- Carefully offer this assembly into position so the upper mounting bracket locates onto the engine bar as shown in picture 12.
- Locate the two lower mounting bolts through the frame member and into the threaded holes as original (do not fully tighten at this stage).
- Place one of the M12 washers (item 5) and one of the M12 nyloc nuts (item 4) onto the engine bar and fully engage the nut but do not tighten at this stage.
- Tighten the two M12 nuts leaving equal amounts protruding through the nyloc nuts.
- Tighten the four M10 cap head bolts.
- Fit the two larger nut covers (item 2) over the two upper M12 nuts.
- Fit the four M10 bolts caps (item 9) over the lower bolts.
- Fit the four tube inserts (item 3) into the open ends of both adventure bars.
- Remove the jack and block of wood.
- Refit the belly pan as original.

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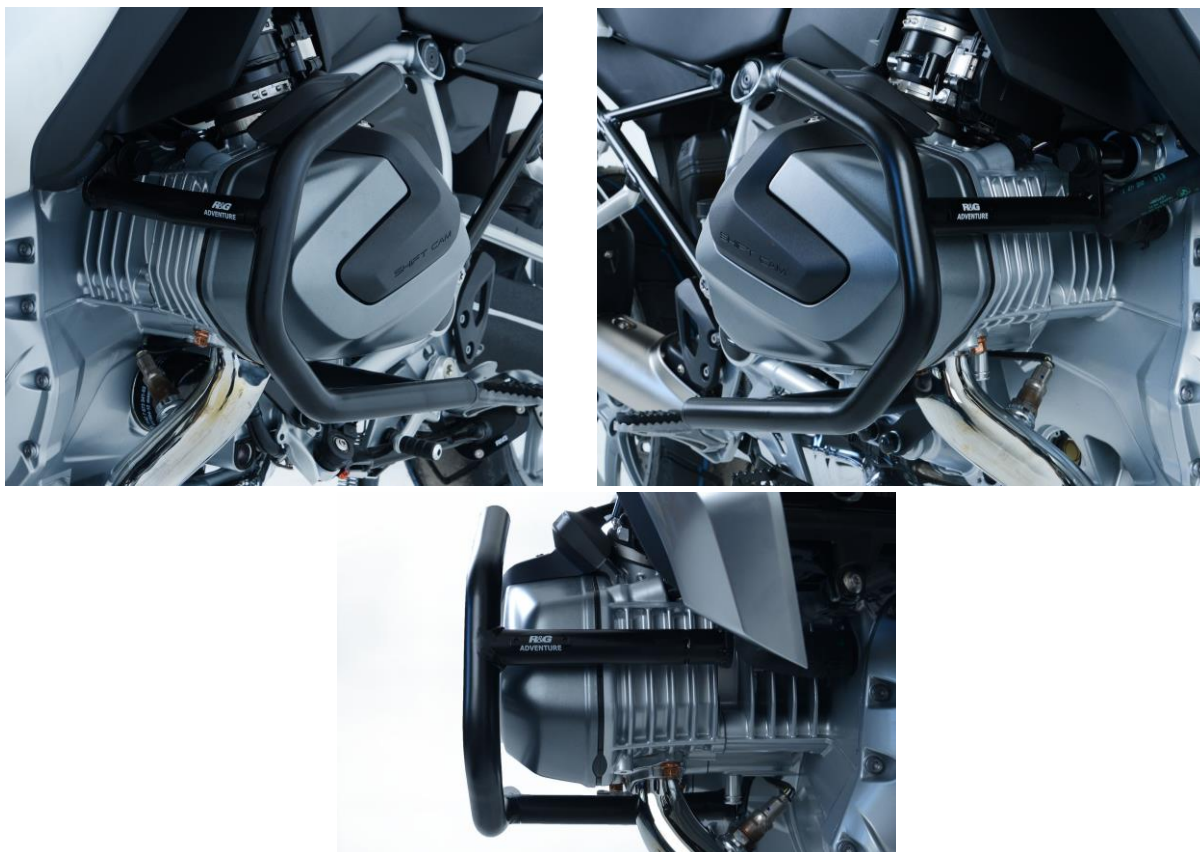
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NOTICE DE MONTAGE POUR AB0044BK BARRES AVENTURE
BMW R1250GS 2018-



Le kit contient les articles exposés ci-dessous, vérifier que toutes les pièces soient présentes avant de procéder au montage.

La façon dont le kit est emballé ne correspond pas forcément à la façon de monter les pièces sur la moto

Notez que si les kits sont emballés avec des rondelles en caoutchouc servant à tenir les composants, *ces rondelles doivent être jetées !*
LES PARTIES PRESENTÉES PEUVENT ETRE UNIQUEMENT REPRESENTATIVES (POUR LA CLARTÉ DES INSTRUCTIONS UNIQUEMENT)

Notice disponible au téléchargement sur www.rg-racing.com

VALEURS DE SERRAGE RECOMMANDEES

M4 BOULON = 8Nm
M5 BOULON = 12Nm
M6 BOULON = 15Nm
M8 BOULON = 20Nm
M10 BOULON = 40Nm

OUTILS REQUIS

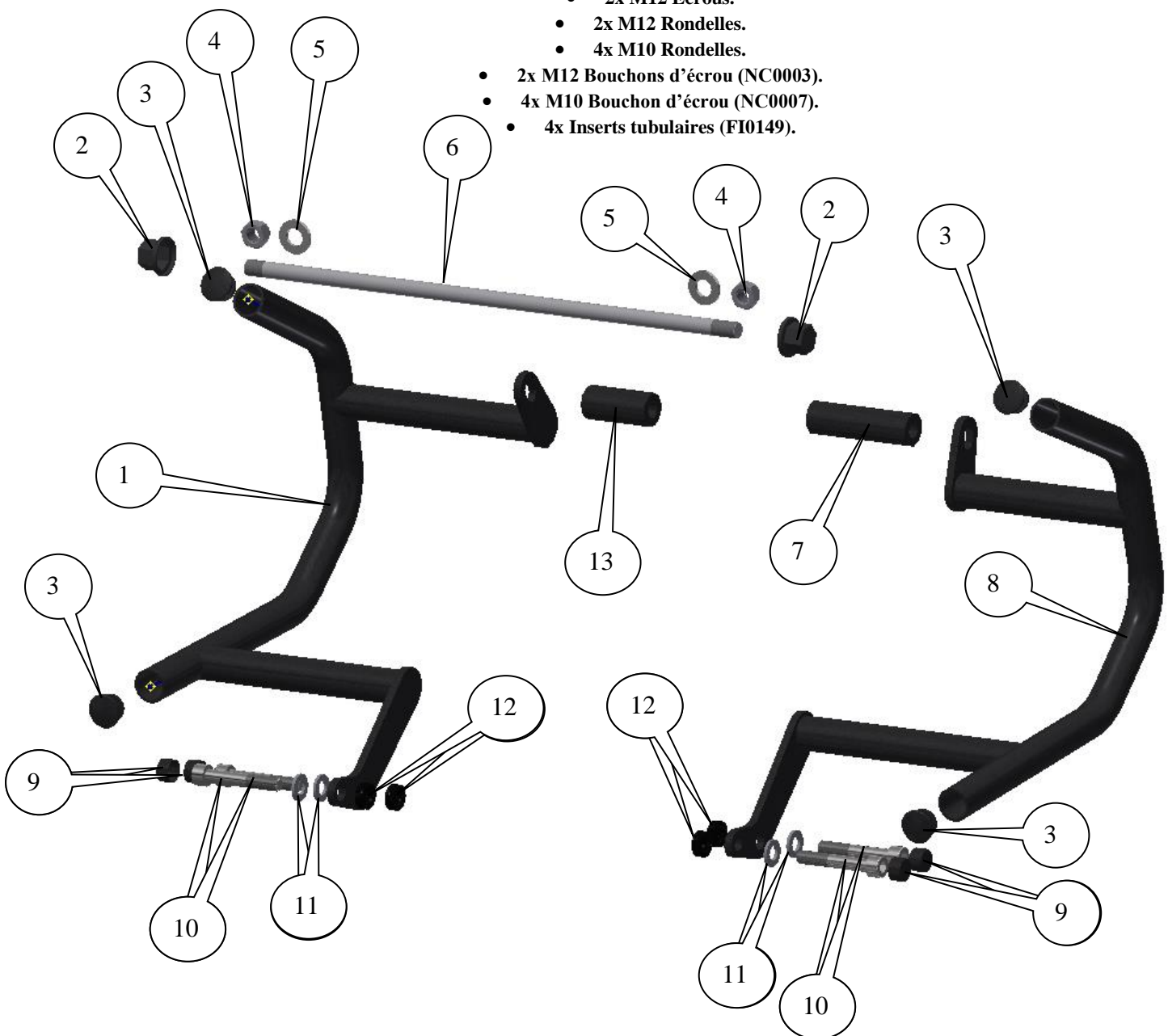
- Clés à cliquet + douilles 18 et 19mm.
 - Clés Torx T30, T50 et T55.
 - Clés Allen 8mm.
- Clé dynamométrique (jusqu'à 40Nm).
 - Prise.
 - Bloc de bois.

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Le kit doit contenir:

- 1x Barre Aventure côté gauche (AB0044 Assemblage gauche).
- 1x Barre Aventure côté droit (AB0044 Assemblage droit).
- 1x Axe moteur de remplacement (EB086=M12x410mm de long).
 - 1x Entretoise supérieure gauche (S0279=53mm de long).
 - 1x Entretoise supérieure droite (S0997=83mm de long).
- 4x Entretoises inférieures gauche et droites (S0050=7mm de long).
 - 4x M10x1.5x60mm Boulons (supports inférieurs des 2 côtés).
 - 2x M12 Écrous.
 - 2x M12 Rondelles.
 - 4x M10 Rondelles.
- 2x M12 Bouchons d'écrou (NC0003).
- 4x M10 Bouchon d'écrou (NC0007).
- 4x Inserts tubulaires (FI0149).



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LÉGENDE

ARTICLE 1 = BARRE AVENTURE CÔTÉ GAUCHE (AB0044 ASSEMBLAGE GAUCHE=ASSEMBLAGE SOUDÉ) (x1).

ARTICLE 2 = M12 BOUCHONS D'ÉCROU (NC0003) (x2).

ARTICLE 3 = INSERTS TUBULAIRES (FI0149) (x4).

ARTICLE 4 = M12 ÉCROUS (x2).

ARTICLE 5 = M12 RONDELLES (x2).

ARTICLE 6 = M12 AXE MOTEUR (EB086=410mm DE LONG) (x1).

ARTICLE 7 = ENTRETOISE SUPÉRIEURE DROITE (S0997=83mm DE LONG) (x1).

ARTICLE 8 = BARRE AVENTURE CÔTÉ DROIT (AB0044 ASSEMBLAGE DROIT=ASSEMBLAGE SOUDÉ) (x1).

ARTICLE 9 = M10 BOUCHONS DE BOULON EN CAOUTCHOUC (NC0007) (x4).

ARTICLE 10 = M10x1.5x60mm BOULONS (x4).

ARTICLE 11 = M10 RONDELLES (x2).

ARTICLE 12 = ENTRETOISES INFÉRIEURES DES 2 CÔTÉS (S0050=7mm DE LONG) (x4).

ARTICLE 13 = ENTRETOISE SUPÉRIEURE GAUCHE (S0279=53mm DE LONG) (x1).

NOTICE DE MONTAGE

- Enlever le ventre de carénage pour permettre au moteur d'être supporté par une prise ainsi qu'un bloc de bois, voir photo 1.

Côté droit (lorsqu'on est assis sur la moto)

- Enlever l'écrou d'axe moteur d'origine, voir photo 2.

Côté gauche (lorsqu'on est assis sur la moto)

- Retirez l'axe moteur d'origine comme indiqué sur la photo 3 et remplacez-la par le nouvel axe moteur (article 6). Laissez des longueurs équivalentes dépasser de chaque côté.
- Placez l'entretoise la plus courte (article 13 = 53 mm de long) sur l'extrémité exposée de l'axe moteur que vous venez d'installer, comme indiqué sur la photo 5.
- Enlever les 2 boulons, voir photo 6.
- Placer 2 rondelles M10 (article 11) sur les 2 boulons M10 (article 10) voir photo 8, puis placez les boulons dans le support de fixation inférieur de la barre aventure côté gauche (article 1) voir photo 8.
- Placer les 2 plus petites entretoises (article 12) sur l'extrémité des boulons, voir photo 8.
- Monter l'ensemble en position so the upper mounting bracket locates onto the engine bar as shown in photo 7.
- Placer les 2 boulons de fixation inférieurs dans le membre du cadre puis dans les trous filetés comme à l'origine (ne pas trop serrer pour le moment).
- Placer une des rondelles M12 (article 5) et un écrou M12 (article 4) sur l'axe moteur puis engager complètement l'écrou mais ne pas serrer pour le moment.
- Placer les 2 boulons de fixation inférieurs dans le membre du cadre puis dans les trous filetés comme à l'origine (Ne pas serrer complètement à ce stade) voir photo 9.

Côté droit (lorsqu'on est assis sur la moto)

- Placer l'entretoise (article 7=83mm de long) sur l'extrémité de l'axe moteur du côté droit, voir photo 10.
- Enlever les 2 boulons, voir photo 11.



- Placer 2 rondelles M10 (article 11) sur 2 boulons M10 (article 10), voir photo 13, puis placer les boulons dans le support de fixation inférieur de la barre aventure du côté droit (article 8) voir photo 13.
- Placer 2 petites entretoises (article 12) sur l'extrémité des boulons, voir photo 13.
- Monter l'ensemble en position de façon à ce que le support de fixation supérieur se place sur l'axe moteur, voir photo 12.
- Placer 2 boulons de fixation inférieurs dans le membre du cadre puis dans les trous filetés comme à l'origine (Ne pas trop serrer pour le moment).
- Placer les 2 boulons de fixation inférieurs dans le membre du cadre puis dans les trous filetés comme à l'origine (ne pas trop serrer pour le moment).
- Placer une des rondelles M12 (article 5) et un écrou M12 (article 4) sur l'axe moteur puis engager complètement l'écrou mais ne pas serrer pour le moment.
- Serrer les 2 écrous M12 en laissant des longueurs équivalentes dépasser de chaque côté à travers les écrous.
- Serrer les 4 boulons M10.
- Insérer les 2 cache écrou (article 2) sur les 2 écrous M12 supérieurs.
- Insérer les 4 boulons M10 (article 9) sur les boulons inférieurs.
- Insérer les 4 inserts tubulaires (article 3) dans les extrémités ouvertes des 2 Barres Aventure.
- Enlever la prise et le bloc de bois.
- Remonter le ventre de carénage comme à l'origine.

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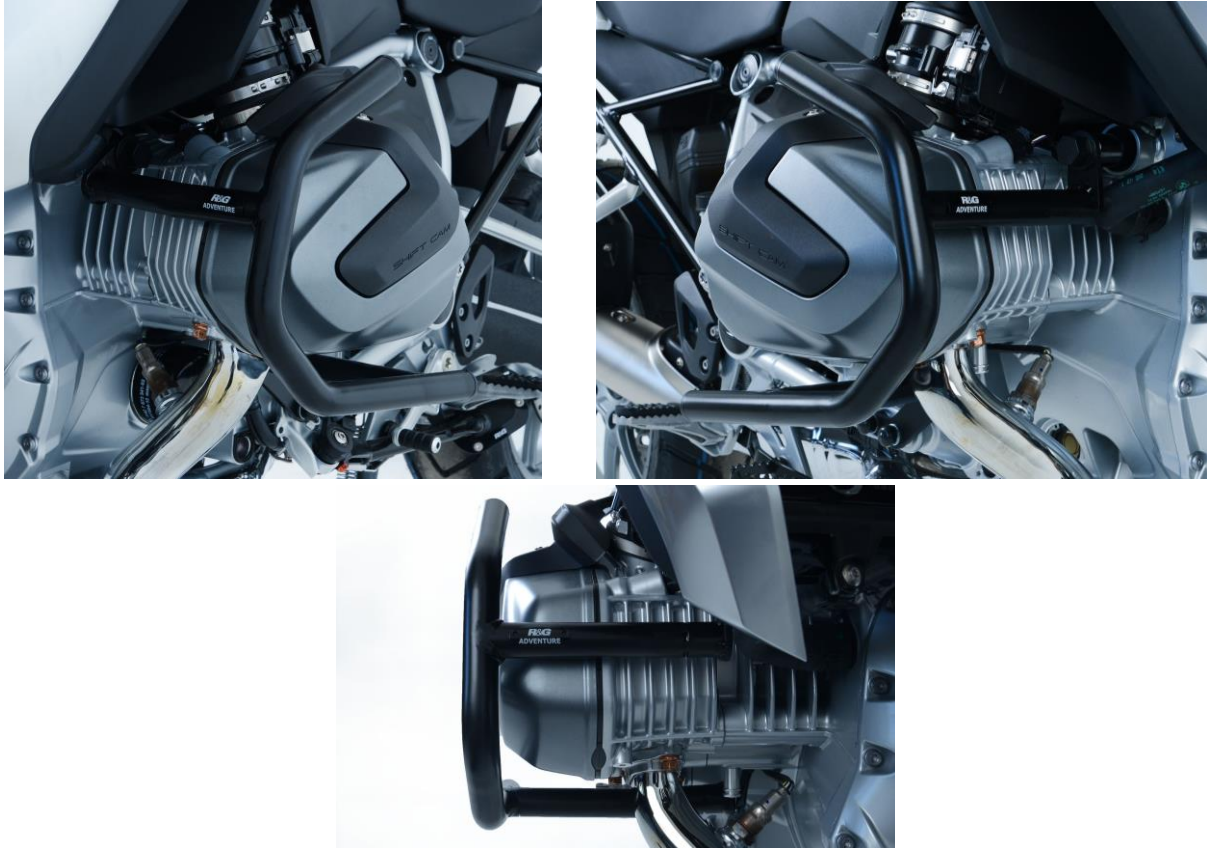
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MONTAGEANLEITUNG FÜR AB0044BK ADVENTURE STURZBÜGEL
BMW R1250GS 2018-



ALLE TEILE SIND UNTEN ABGEBILDET UND GEKENNZEICHNET. BEVOR SIE MIT DER MONTAGE BEGINNEN, ÜBERPRÜFEN SIE, DASS ALLE TEILE VORHANDEN SIND.

Hinweis: Die Verpackung der Teile stellt nicht die Reihenfolge der Montage dar.

Hinweis für Kits mit Plastikunterlegscheiben an den Schrauben – *Diese Plastikunterlegscheiben werden nicht für den Einbau benötigt!*

DIE UNTEN ABGEBILDETEN TEILE DIENEN LEDIGLICH ZUR ERKLÄRUNG

Eine digitale Version dieser Montageanleitung kann auf folgender Seite heruntergeladen werden:
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ALLGEMEINE ANZUGSDREHMOMENTE:

M4 SCHRAUBE = 8Nm
M5 SCHRAUBE = 12Nm
M6 SCHRAUBE = 15Nm
M8 SCHRAUBE = 20Nm
M10 SCHRAUBE = 40Nm

SIE BENÖTIGEN FOLGENDES WERKZEUG

- Steckschlüsselsatz mit 18mm und 19mm Steckschlüssel
- Steckschlüsselsatz mit T30, T50 Und T55 Einsätzen
- Satz Inbusschlüssel mit 8 mm Inbusschlüssel
 - Drehmomentschlüssel (bis 40Nm)
 - Heber
 - Holzblock

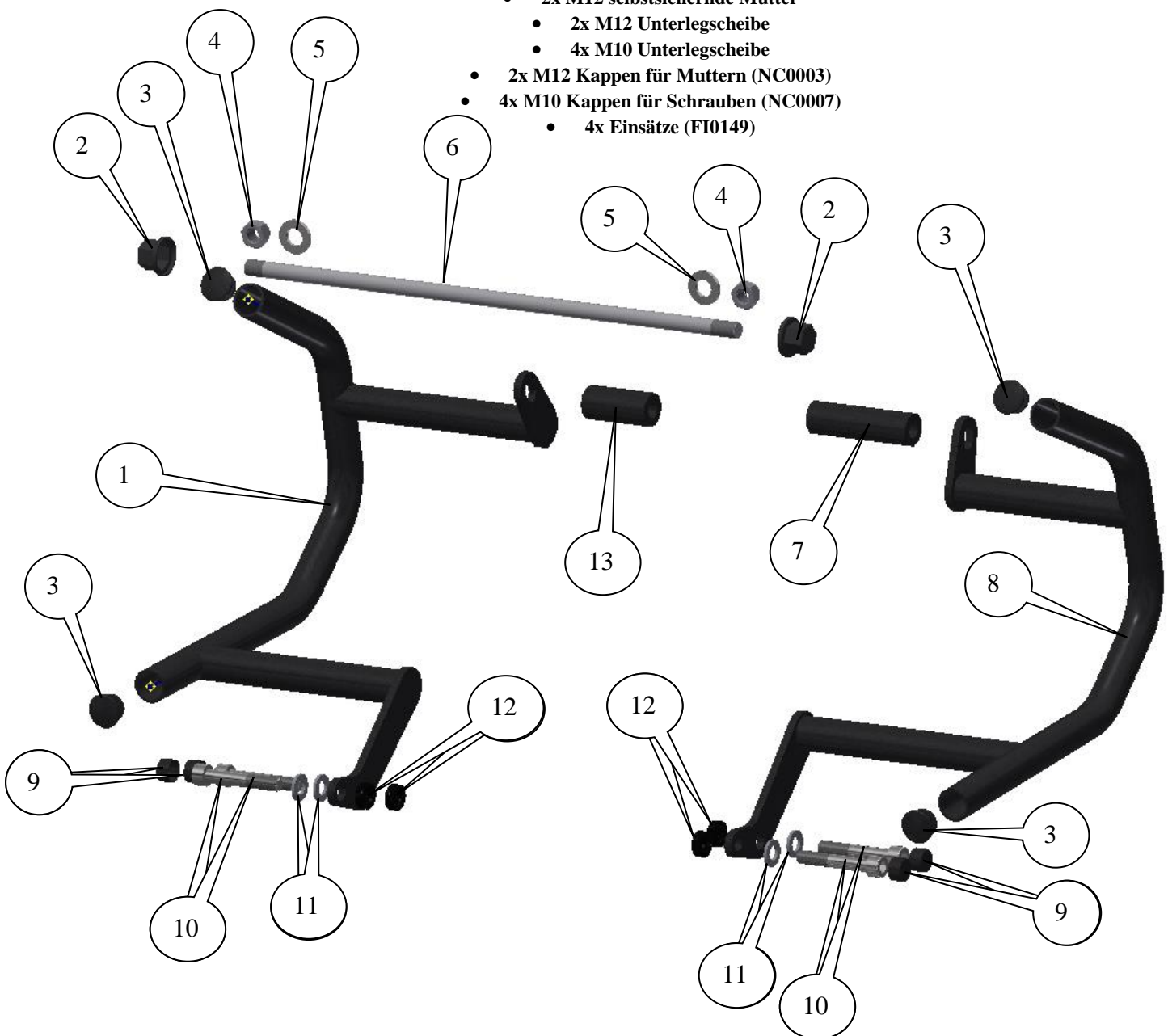
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Inhalt des Kits

- 1x Adventure Sturzbügel linke Seite (AB0044 LHS ASSY)
- 1x Adventure Sturzbügel rechte Seite (AB0044 RHS ASSY)
 - 1x Verbindungsstange (EB086=M12x410mm Länge)
 - 1x Distanzhalter linke Seite oben (S0279=53mm Länge)
 - 1x Distanzhalter rechte Seite oben (S0997=83mm Länge)
- 4x untere Distanzhalter für die linke und rechte Seite (S0050=7mm Länge)
- 4x M10x1,5x60mm Inbusschrauben (untere Halterungen an beiden Seiten)
 - 2x M12 selbstsichernde Mutter
 - 2x M12 Unterlegscheibe
 - 4x M10 Unterlegscheibe
 - 2x M12 Kappen für Muttern (NC0003)
 - 4x M10 Kappen für Schrauben (NC0007)
 - 4x Einsätze (FI0149)



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LIEFERUMFANG

- ARTIKEL 1 = ADVENTURE STURZBÜGEL LINKE SEITE (AB0044 LHS ASSY) (x1)
- ARTIKEL 2 = M12 KAPPEN FÜR MUTTERN (NC0003) (x2)
- ARTIKEL 3 = EINSÄTZE (FI0149) (x4)
- ARTIKEL 4 = M12 SELBSTSICHERNDE MUTTER (x2)
- ARTIKEL 5 = M12 UNTERLEGSCHLEIBEN (x2)
- ARTIKEL 6 = M12 VERBINDUNGSSTANGE (EB086=410mm LÄNGE) (x1)
- ARTIKEL 7 = DISTANZHALTER OBEN – RECHTE SEITE (S0997=83mm LÄNGE) (x1)
- ARTIKEL 8 = ADVENTURE STURZBÜGEL RECHTE SEITE (AB0044 RHS ASSY) (x1)
- ARTIKEL 9 = M10 GUMMIKAPPEN FÜR SCHRAUBEN (NC0007) (x4)
- ARTIKEL 10 = M10x1,5x60mm INBUSSCHRAUBEN (x4)
- ARTIKEL 11 = M10 UNTERLEGSCHLEIBEN (x2)
- ARTIKEL 12 = UNTERE DISTANZHALTER BEIDE SEITEN (S0050=7mm LÄNGE) (x4)
- ARTIKEL 13 = DISTANZHALTER OBEN – LINKE SEITE (S0279=53mm LÄNGE) (x1)

MONTAGEANLEITUNG

- Entfernen Sie die original untere Verkleidung, sodass der Motor mit einem Heber und einem Holzblock gestützt werden kann – siehe Abbildung 1.

Rechte Seite (in Fahrtrichtung)

- Entfernen Sie die original Mutter für die Verbindungsstange, die in Abbildung 2 mit einem Pfeil gekennzeichnet ist.

Linke Seite (in Fahrtrichtung)

- Die original Verbindungsstange herausziehen wie in Abbildung 3 abgebildet und die neue Verbindungsstange (Artikel 6) montieren. Bitte darauf achten, dass sie an beiden Seiten gleichmäßig hervorsteht.
- Den kürzeren der großen Distanzhalter (Artikel 13=53mm Länge) am hervorstehenden Ende der soeben montierten Verbindungsstange anbringen – siehe Abbildung 5.
- Entfernen Sie die zwei Schrauben, die in Abbildung 6 markiert sind.
- Zwei der M10 Unterlegscheiben (Artikel 11) an zwei der M10 Inbusschrauben (Artikel 10) anbringen wie in Abbildung 8 abgebildet. Die Schrauben dann durch die untere Montagehalterung des linken Adventure Sturzbügels (Artikel 1) einführen – siehe Abbildung 8.
- Die zwei kleinsten Distanzhalter (Artikel 12) an den hervorstehenden Enden der Schrauben anbringen – siehe Abbildung 8.
- Die Einheit vorsichtig in Position bringen, so dass die obere Montagehalterung auf die Verbindungsstange passt – siehe Abbildung 7.
- Die zwei unteren Montageschrauben durch den Rahmenträger in die Gewindeöffnungen einführen wie ursprünglich (zu diesem Zeitpunkt noch nicht befestigen).
- Eine M12 Unterlegscheibe (Artikel 5) und eine M12 selbstsichernde Mutter (Artikel 4) an der Verbindungsstange eindrehen aber noch nicht befestigen.
- Die zwei unteren Montageschrauben durch den Rahmenträger in die Gewindeöffnungen einführen wie ursprünglich (zu diesem Zeitpunkt noch nicht befestigen) – siehe Abbildung 9.

Rechte Seite (in Fahrtrichtung)

- Den längeren großen Distanzhalter (Artikel 7=83mm Länge) am hervorstehenden Ende der Verbindungsstange an der rechten Seite anbringen – siehe Abbildung 10.
- Entfernen Sie die zwei Schrauben, die in Abbildung 11 markiert sind.

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- Zwei der M10 Unterlegscheiben (Artikel 11) an zwei der M10 Inbusschrauben (Artikel 10) anbringen wie in Abbildung 13 abgebildet. Die Schrauben dann durch die untere Montagehalterung des rechten Adventure Sturzbügels (Artikel 8) einführen – siehe Abbildung 13.
- Die zwei kleinsten Distanzhalter (Artikel 12) an den hervorstehenden Enden der Schrauben anbringen – siehe Abbildung 13.
- Die Einheit vorsichtig in Position bringen, so dass die obere Montagehalterung auf die Verbindungsstange passt – siehe Abbildung 12.
- Die zwei unteren Montageschrauben durch den Rahmenträger in die Gewindeöffnungen einführen wie ursprünglich (zu diesem Zeitpunkt noch nicht befestigen).
- Eine M12 Unterlegscheibe (Artikel 5) und eine M12 selbstsichernde Mutter (Artikel 4) an der Verbindungsstange eindrehen aber noch nicht befestigen.
- Ziehen Sie die zwei M12 Muttern fest, sodass die gleiche Menge an beiden Seiten durch die selbstsichernden Muttern hervorsteht.
- Ziehen Sie die vier M10 Inbusschrauben fest.
- Montieren Sie die zwei größeren Abdeckungen für die Muttern (Artikel 2) an den zwei oberen M12 Muttern.
- Montieren Sie die vier Kappen für die M10 Schrauben (Artikel 9) an den unteren Schrauben.
- Montieren Sie die vier Einsätze (Artikel 3) an den offenen Enden der zwei Adventure Sturzbügel.
- Entfernen Sie den Hebel und den Holzblock.
- Montieren Sie die untere Verkleidung wie ursprünglich wieder.

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