



**FITTING INSTRUCTIONS FOR ECC0331R**  
**LHS ENGINE CASE COVER**



**THIS KIT CONTAINS THE ITEMS PICTURED AND LABELLED OVER PAGE.**

SOME PARTS MAY BE SHOWN FOR CLARITY OF INSTRUCTIONS ONLY.

DO NOT PROCEED UNTIL YOU ARE SURE ALL PARTS ARE PRESENT.

**PLEASE READ ALL INSTRUCTIONS BEFORE PROCEEDING.**

**IF IN ANY DOUBT WHEN FITTING OUR PRODUCTS, CONSULT ONE OF OUR DEALERS  
OR HAVE FITTED BY A QUALIFIED TECHNICIAN.**

PLEASE NOTE THAT THE WAY THE KIT IS PACKED DOES NOT NECESSARILY REPRESENT THE WAY OF  
MOUNTING TO THE BIKE.

IN THE EVENT OF RUBBER WASHERS BEING USED TO HOLD COMPONENTS ONTO BOLTS,  
THESE RUBBER WASHERS CAN BE THROWN AWAY.

**DIGITAL COPIES OF THESE INSTRUCTIONS ARE AVAILABLE FROM:**

[WWW.RG-RACING.COM](http://WWW.RG-RACING.COM)

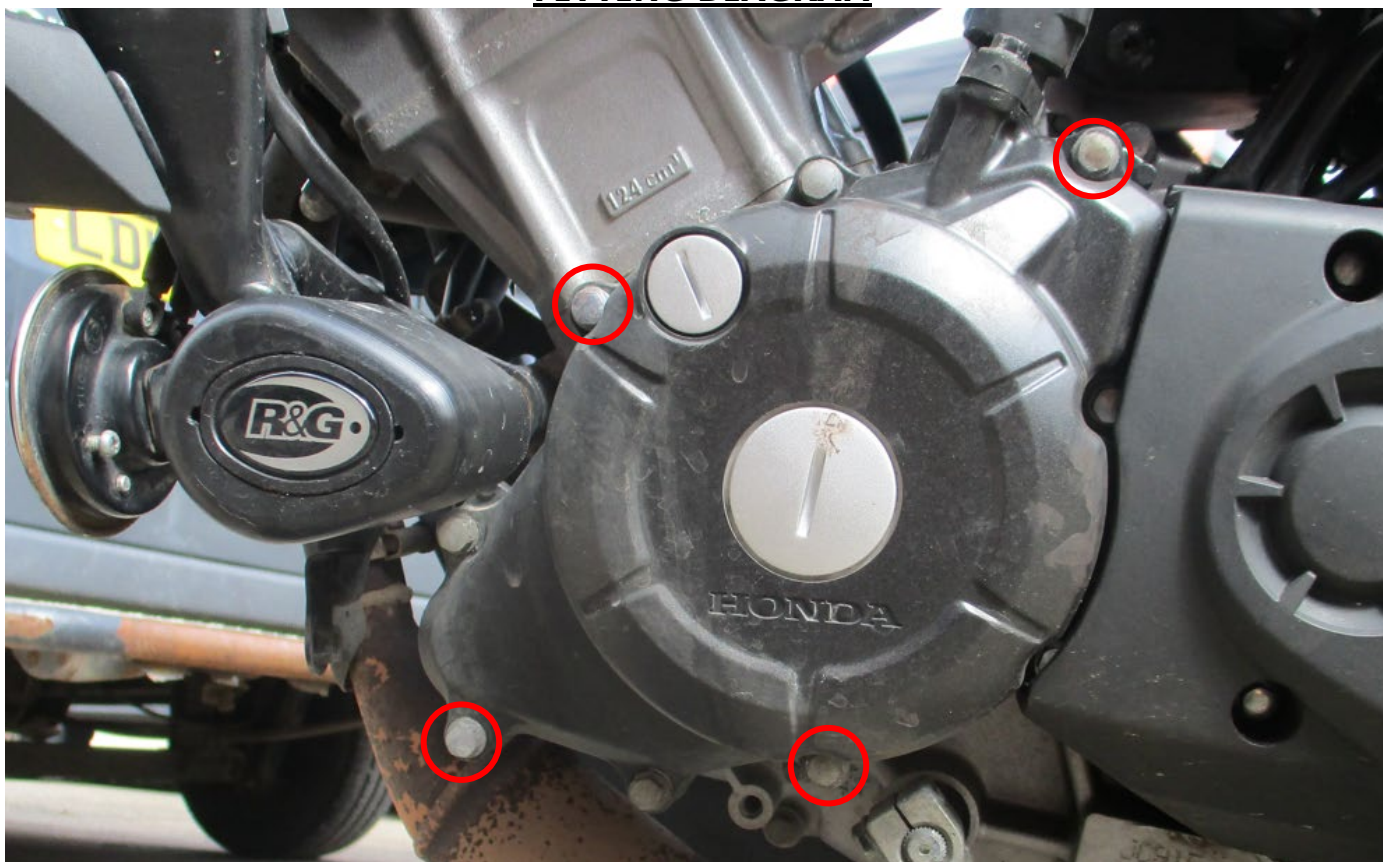


<b><u>TOOLS REQUIRED</u></b>	<b><u>GENERAL TORQUE SETTINGS</u></b>
<ul style="list-style-type: none"> <li>• 5mm Allen key</li> <li>• 8mm spanner or socket</li> </ul>	<p>M4 BOLT = 8Nm                      M5 BOLT = 12Nm                      M6 BOLT = 15Nm                      M8 BOLT = 20Nm                      M10 BOLT = 40Nm                      M12 BOLT = 40Nm</p>

**LEGEND**

<b>ITEM NO.</b>	<b>DESCRIPTION</b>	<b>QTY</b>
ITEM 1	ECC0331R ENGINE CASE COVER INCLUDING FITTED SPACERS	1
ITEM 2	M6 x 1.00 x 50mm CAP HEAD BOLTS	4

**FITTING DIAGRAM**





## **FITTING INSTRUCTIONS**

- Please make sure the engine is cold before proceeding with the fitting of the R&G cover.
- Begin by removing belly pan to access the engine case fully.
- Remove the 4 x M6 engine case bolts arrowed in the **Fitting Diagram** on page 2. Hold the Engine Case Cover loosely over the case to help identify the correct ones. DO NOT REMOVE ALL OF THE CASE BOLTS.
- Ensure the pre-fitted threaded spacers in the casing are hand tight against the inside of the **ECC0331R** Engine Case Cover (**item 1**).
- Offer up the R&G cover to the engine and carefully fit it over the casing. Ensure that the three R&G bolt holes are lined up with the holes in the engine casing, and then push on as far as it will go.
- Fit the 4 x supplied M6 cap head bolts (**items 2**) according to **Fitting Diagram** through the Engine Case Cover and into the engine casing.
- Finally use a torque wrench set at 10 N/m (7 Lb/ft) to fully tighten each bolt.
- It is suggested that you check the tightness of the mounting bolts on a regular basis i.e. when cleaning or once a month.
- NOTE, for the cleaning of this product you should only use a soft polishing cloth and a mild general cleaning agent.
- AVOID HARMFUL CHEMICALS. IF IN DOUBT DO NOT USE AS THEY COULD ALTER THE STRENGTH OF THE COVER.
- R&G will accept no liability if the above procedure and torque settings are not followed.
- Check all components are secure and all bolts are tight before riding.

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Returns must be pre-authorized (if not pre-authorized the return will be rejected). Goods may only be returned direct to us if they were purchased direct from us (customer must prove if necessary). Otherwise to be returned to original vendor. Goods must be in re-sellable condition, in the opinion of R&G Racing. All returns are subject to a 25% restocking and handling fee (25% of the gross value exc. P&P – at the prevailing price at time of purchase). The customer must pay any and all carriage charges. No returns of discontinued products, unless within 14 days of purchase. This policy does not affect your statutory rights and does not refer to faulty goods.

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**NOTICE DE MONTAGE POUR ECC0331R**  
**PROTECTION CARTER MOTEUR CÔTÉ GAUCHE**



**CE KIT CONTIENT LES ARTICLES ILLUSTRÉS ET ÉTIQUETES SUR LA PAGE.**

CERTAINES PARTIES PEUVENT ÊTRE PRÉSENTES UNIQUEMENT POUR LA CLARTE DES INSTRUCTIONS.

NE PAS PROCÉDER AU MONTAGE TANT QUE VOUS N'ÊTES PAS SÛR QUE TOUTES LES PIÈCES SOIENT PRÉSENTES.

**VEUILLEZ LIRE TOUTES LES INSTRUCTIONS AVANT DE CONTINUER.**

**EN CAS DE DOUTE LORS DU MONTAGE DE NOS PRODUITS, CONSULTEZ UN DE NOS REVENDEURS OU FAITES APPEL À UN TECHNICIEN QUALIFIÉ.**

VEUILLEZ NOTER QUE LA FAÇON DONT LE KIT EST EMBALLÉ NE REPRÉSENTE PAS NECESSAIREMENT LA MANIÈRE DE LE MONTER SUR LA MOTO.

SI DES RONDELLES EN CAOUTCHOUC SONT UTILISÉES POUR MAINTENIR LES COMPOSANTS SUR LES BOULONS, ELLES PEUVENT ÊTRE JETÉES.

**NOTICE DISPONIBLE AU TÉLÉCHARGEMENT SUR :**

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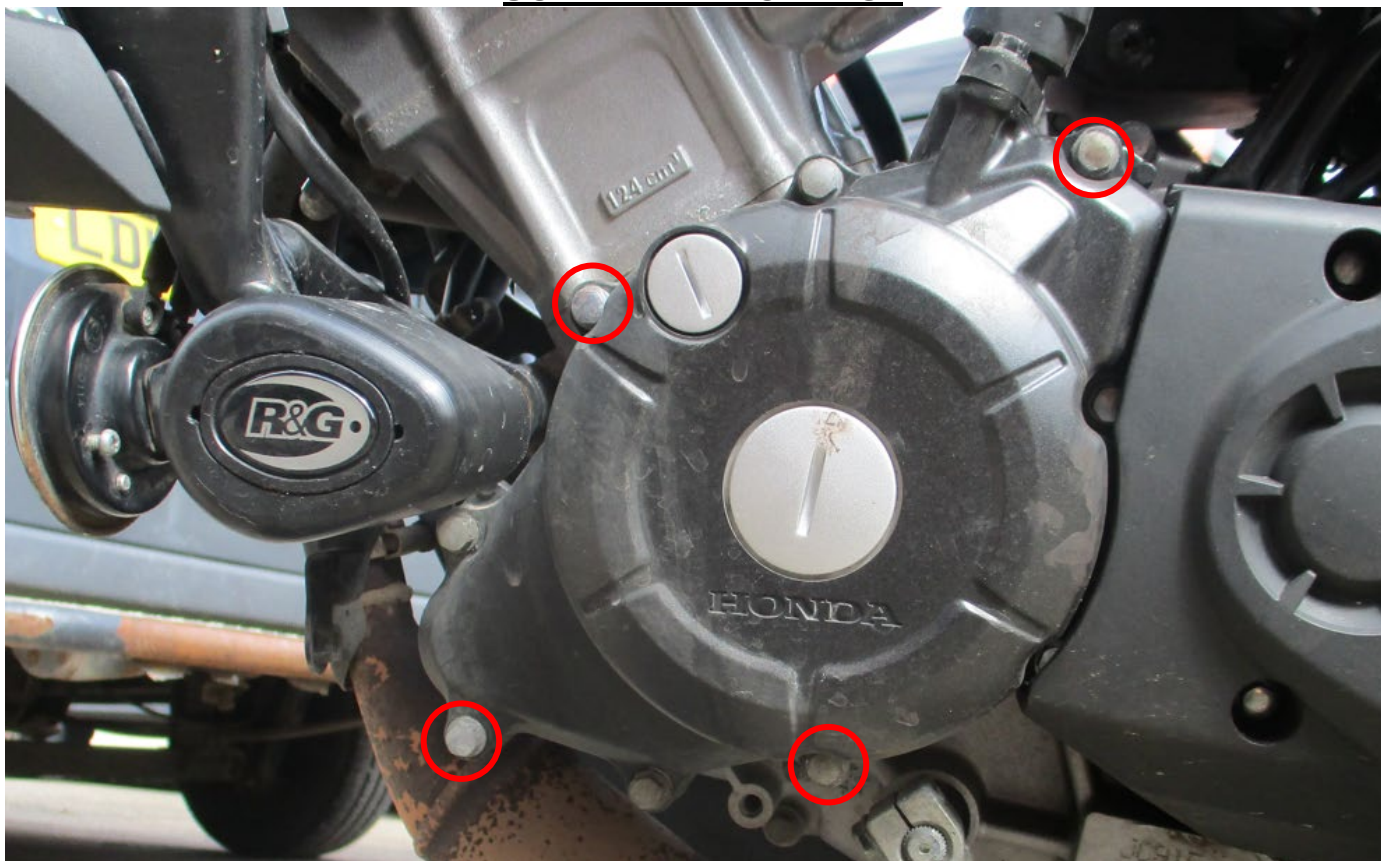


<b>OUTILS REQUIS</b>	<b>VALEURS DE SERRAGE</b>
<ul style="list-style-type: none"> <li>• Clé Allen 5mm</li> <li>• Clé dynamométrique 8mm</li> </ul>	M4 BOULON = 8Nm M5 BOULON = 12Nm M6 BOULON = 15Nm M8 BOULON = 20Nm M10 BOULON = 40Nm M12 BOULON = 40Nm

### **LÉGENDE**

<b>ARTICLE NO.</b>	<b>DESCRIPTION</b>	<b>QTÉ</b>
ARTICLE 1	ECC0331R PROTECTION CARTER MOTEUR + ENTRETOISES	1
ARTICLE 2	M6 x 1.00 x 50mm BOULONS	4

### **SCHÉMA DE MONTAGE**



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## **NOTICE DE MONTAGE**

- Assurez-vous que le moteur soit froid avant de procéder au montage de la protection R&G.
- Commencez par retirer le sabot moteur pour accéder complètement au carter moteur.
- Pour installer la protection carter moteur R&G, retirez les 4 boulons M6 du carter moteur fléchés sur le schéma de montage à la page 2. Maintenez le couvercle du carter moteur sans serrer sur le carter pour aider à identifier les bons trous. **NE PAS RETIRER TOUS LES BOULONS DU CARTER.**
- Assurez-vous que les entretoises filetées préinstallées dans le carter sont serrées à la main contre l'intérieur du couvercle du carter moteur ECC0331R (article 1).
- Présentez le couvercle R&G sur le moteur et placez-le soigneusement sur le carter. Assurez-vous que les trois trous de boulons R&G soient alignés avec les trous du carter du moteur, puis poussez aussi loin que possible.
- Montez les 4 x boulons M6 (**articles 2**) selon le schéma de montage à travers le couvercle du carter du moteur et dans le carter du moteur.
- Enfin, utilisez une clé dynamométrique réglée à 10 N/m (7 Lb/ft) pour serrer complètement chaque boulon.
- Il est conseillé de vérifier régulièrement le serrage des boulons de fixation, c'est-à-dire lors du nettoyage ou une fois par mois.
- REMARQUE, pour le nettoyage de ce produit, vous ne devez utiliser qu'un chiffon de polissage doux et un agent de nettoyage général doux.
- ÉVITEZ LES PRODUITS CHIMIQUES NOCIFS. EN CAS DE DOUTE, NE PAS LES UTILISER CAR ILS POURRAIENT ALTÉRER LA RÉSISTANCE DE LA COUVERTURE.
- R&G décline toute responsabilité si la procédure ci-dessus et les réglages de couple ne sont pas suivis.
- Vérifiez que tous les composants soient sécurisés et que tous les boulons soient bien serrés avant de rouler.

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